

iRAYPLE



*AI ENABLED
CODE READER*

CODE READER

· EMPOWERING INDUSTRY 4.0 ·

www.irayple.com/en

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CODE READER



COMPANY PROFILE

With a focus on smart manufacturing technologies and logistics innovation, we are committed to creating and delivering value for our customers by enabling a smart factory transformation.

As a national high-tech enterprise, HuaRay aims to bring the latest technological innovations to our valuable customers. More than 60% of its employees are dedicated to R&D, and the company has filed over 300 patent applications.

With its investment in R&D, HuaRay has developed deep know-how in its embedded software, image optimization, recognition algorithms, network transmission, navigation, positioning, scheduling, motion control, and other technical fields. HuaRay's products and solutions are widely applied in various industries such as logistics, automotive, 3C, lithium batteries, photovoltaic, semiconductor, pharmaceutical, and many others.

Our machine vision products include industrial area scan cameras, line scan cameras, smart industrial cameras, vision sensors, 3D industrial cameras, and lenses.

These products have been used for code recognition, OCR, vision measurement, positioning, defect detection, etc. In addition, our autonomous mobile robot (AMR) products, including latent lift, towing, forklifts, and sorting robots are widely used for warehouses and material handling applications.

CORPORATE OVERVIEW



500 +
R&D Engineers



420 +
Number of Patents



30 +
Covering Countries and Regions

CORPORATE CULTURE

Customer-oriented and committed to customer success

Enabling a smart factory transformation

Provide customers with high quality products and solutions

Values

Mission

Vision



INTRODUCTION

The iRAYPLE intelligent code reader has undergone significant advancements in its algorithms, optics, and vari-focal lens, resulting in a remarkable enhancement of decoding accuracy and decoding rate. With a diverse selection of sophisticated models and optical accessories, iRAYPLE code readers excel in supporting one-click training, ensuring easy deployment. Its powerful AI capabilities and outstanding code reading rate make iRAYPLE an ideal solution for a wide range of industries.

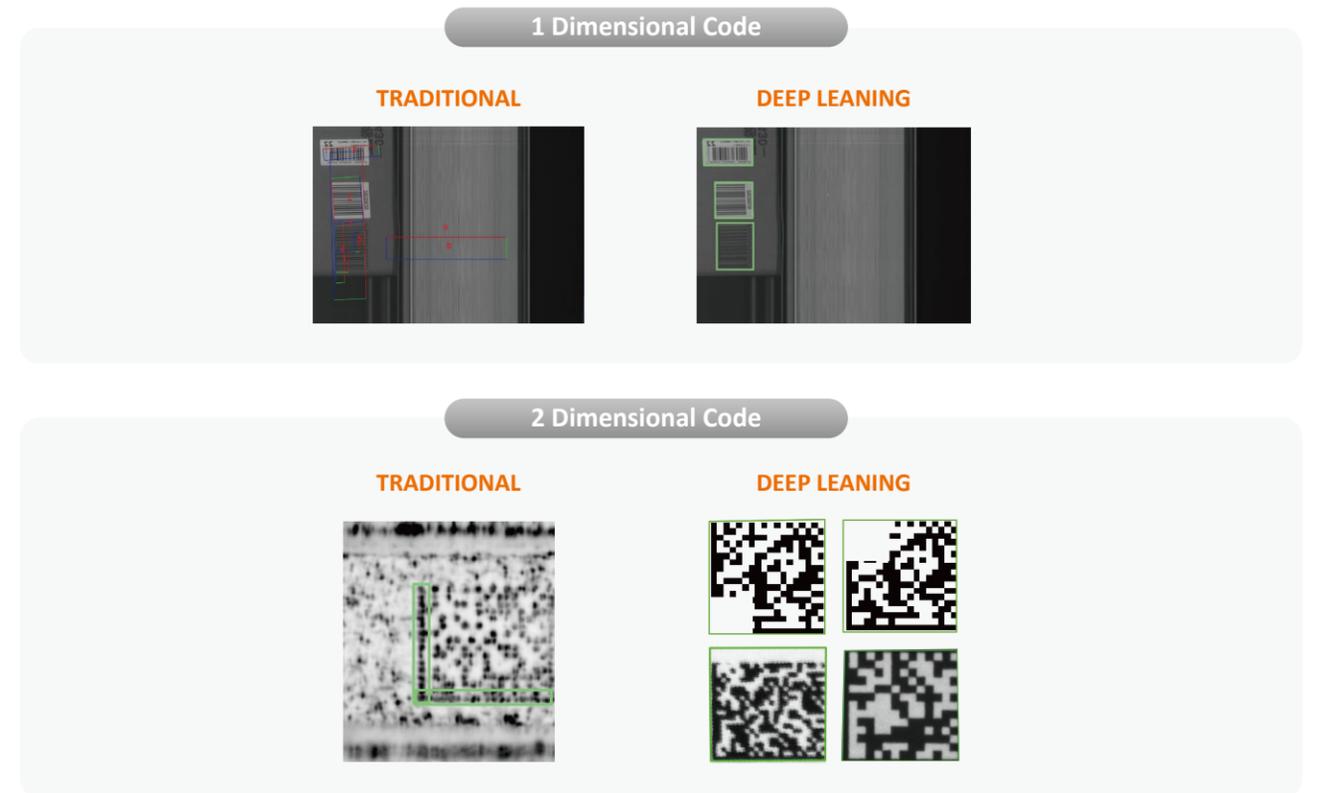
FEATURES

AI Enhanced Algorithms

The production application environment is both complex and variable. Issues such as reflection, obstruction, distortions, and background interference can seriously affect the decoding rate. Deep learning based AI algorithms can achieve rapid iteration of algorithm models with a small number of on-site images. This approach effectively addresses various complex applications.

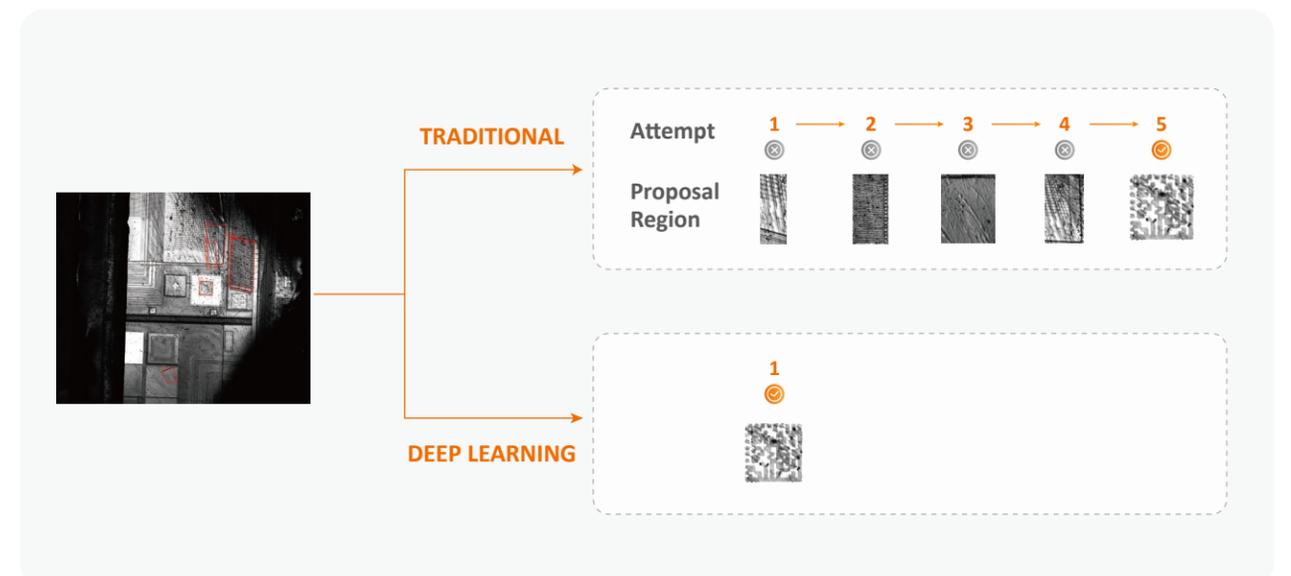
Accurate Positioning

Positioning is a crucial step in code reading, as the accuracy of positioning determines the decoding efficiency and rate. Deep learning algorithms can accurately locate and identify 1D and 2D codes, which significantly reduces the number of proposal regions. Moreover, deep learning algorithms exhibit higher positioning accuracy even when code sections are missing.



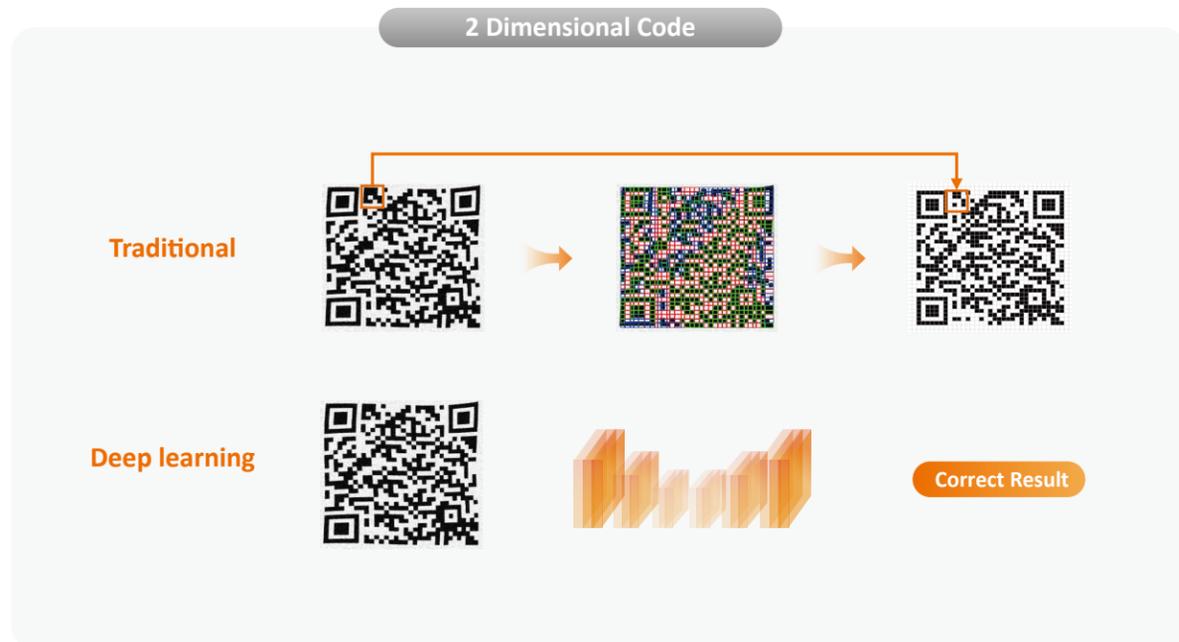
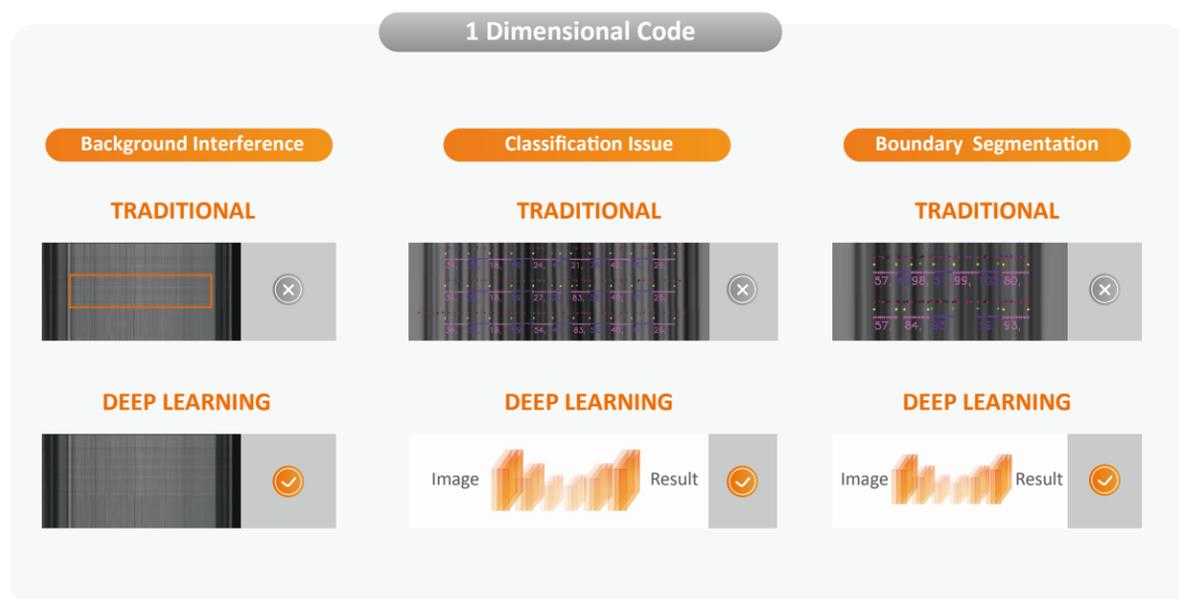
Stable Time Consumption

The product delivery rate in industrial production is often fixed, and traditional algorithms may require multiple decoding attempts due to the generation of proposal regions, resulting in increased time consumption. The deep learning algorithm uses end-to-end technology, based on a pre-trained model, to process all data at once. The same model is executed for each decoding, resulting in stable time consumption and increased production efficiency.



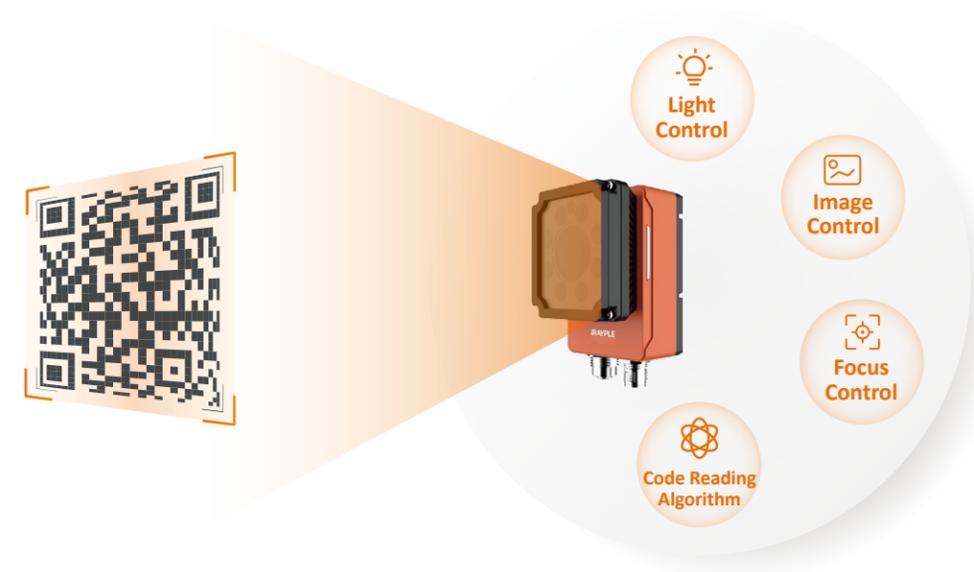
Accurate Decoding

The decoding rate is the most critical indicator of code reading. Deep learning End-to-End Technology uses global features of 1D and 2D codes to accurately locate them. The algorithm accurately determines the module boundary and combines decoding with peripheral module information and global character information of the code. This improves accuracy and reduces interference, distortion, and soiling.



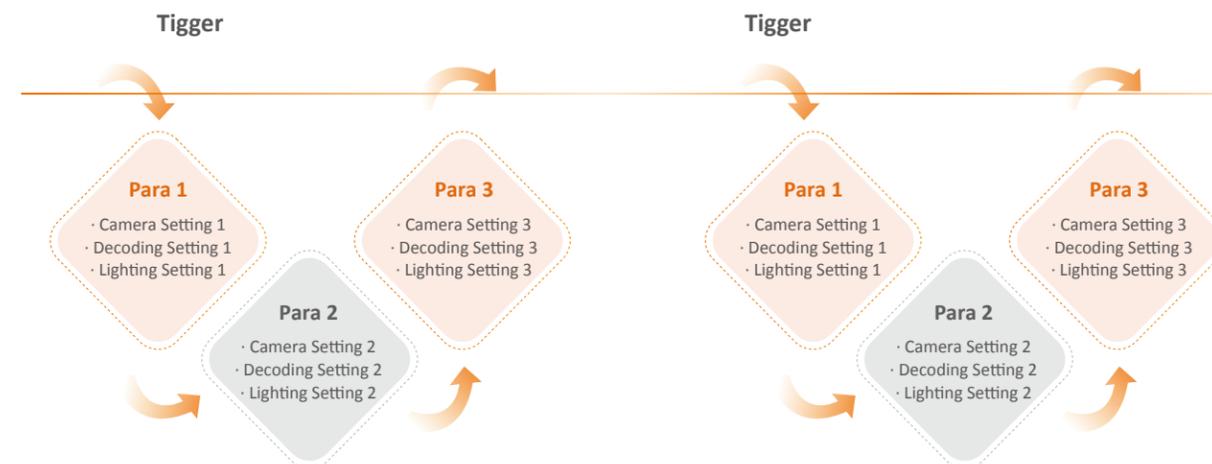
One-click Training

The one-click training function adapts to the environmental conditions of the application scene and automatically adjusts the lighting, focus, image, and code reading algorithm. This significantly reduces the user's debugging time and makes the debugging process more convenient.



Multi-parameter Polling

The multi-parameter polling function can configure multiple sets of parameters to try to decode, in order to adapt to changes in the reading object and ensure a high reading rate.



*Up to 8 configurations

Result Indicator

The red and green lights indicate the result of code reading, allowing you to intuitively and effectively judge whether the equipment is working properly from all angles and distances.



Multiple Polarize Options



The polarized light source is suitable for dealing with surface reflection applications. Moreover, the code reader's half-polarized light source design offers users a choice between polarized and transparent light sources.

Multicolor Light Source Option

Red, white, and blue light sources are available to meet customers' application needs for various material colors.



Cascade



The cascade working mode allows multiple code readers to work together effectively. Subordinate code readers send their results to the master code reader, which aggregates them and outputs the final result. This simplifies the customer's application and makes managing multiple code readers easier.

EasyID Setup & Debugging Tool

The EasyID debugging software provides an efficient way to set and debug code reading parameters. With step-by-step guided operations, key parameters are displayed in a categorized format, and shortcut tools can be executed with just one click. Debugging results can be previewed directly, which greatly enhances the debugging efficiency for customers.



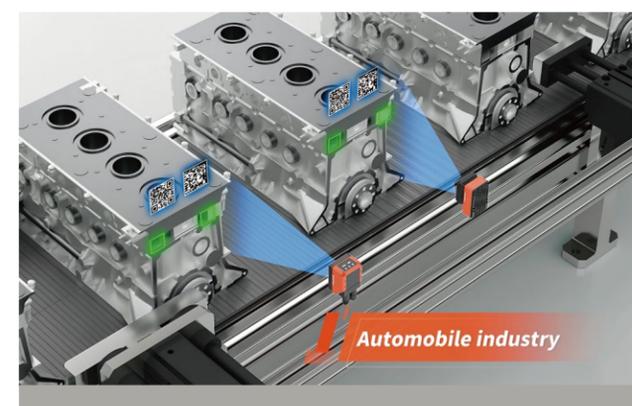
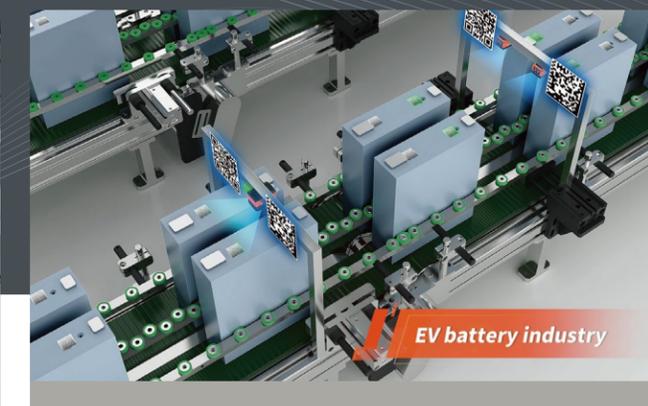
APPLICATION SCENES

With the rapid development of intelligent manufacturing and the needs of efficiency improvement and quality control, information traceability is being used more and more widely, including the areas such as raw materials, production and finished product circulation, after-sales traceability and more.

The bar code and two-dimensional code are the most widely used in information trace back.

The intelligent code reader of iRAYPLE is the vision solution for the scenes. The code reader of iRAYPLE can not only track back information, but also can be more accurate and efficient.

It can be applied to different industries.



3000 SERIES CODE READER

Compact Design and Cost-Effective



3000 SERIES CODE READER

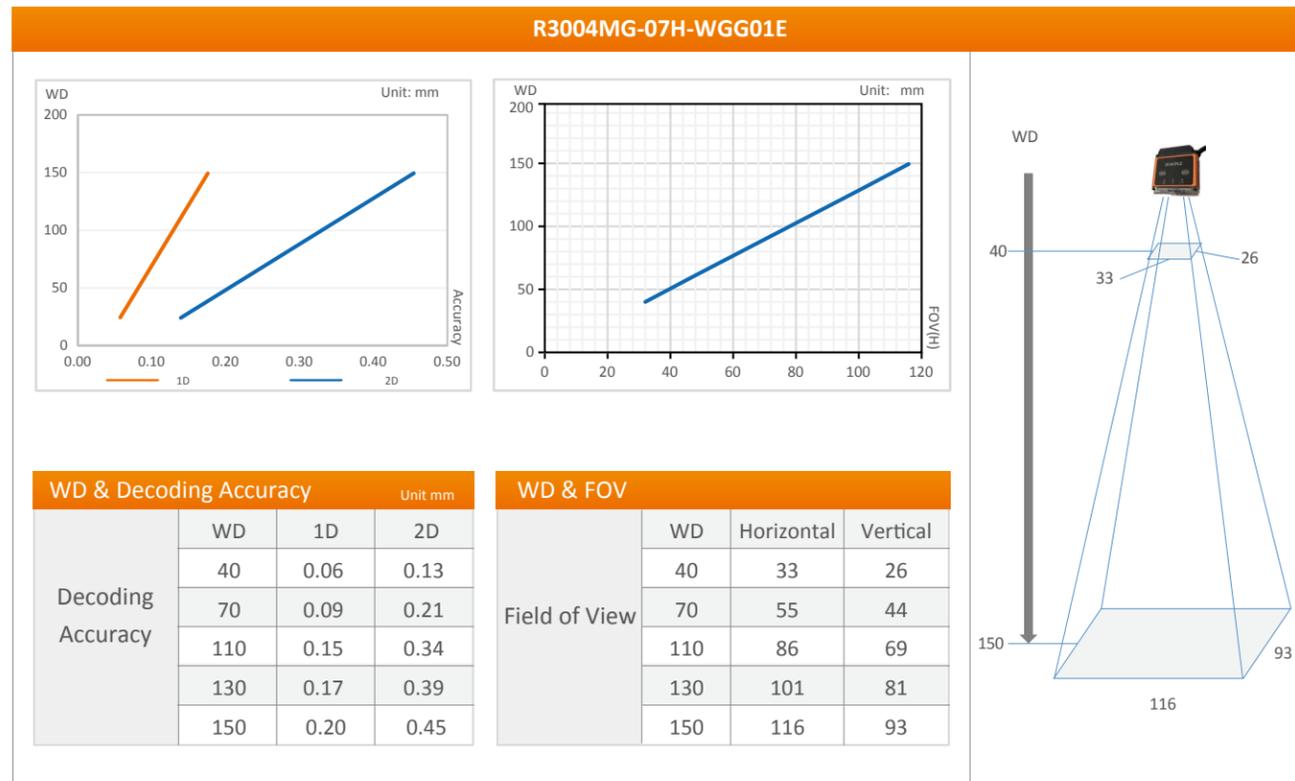
Compact, Cost-Effective

- Two-way lighting and compact design.
- Multiple working modes including software trigger, external trigger and free run.
- Industrial grade 100 Mbps Ethernet port.
- Built-in IO ports, Ethernet port, RS-232 port and GPIO port.
- Supplies with power consumption $\leq 4.5W$.
- Support decoding various symbologies such as
1D: CODE128/EAN/CODE39/CODE93/CODEBAR/ITF25/UPCA/UPCE
2D: DM/QR/DPM etc.

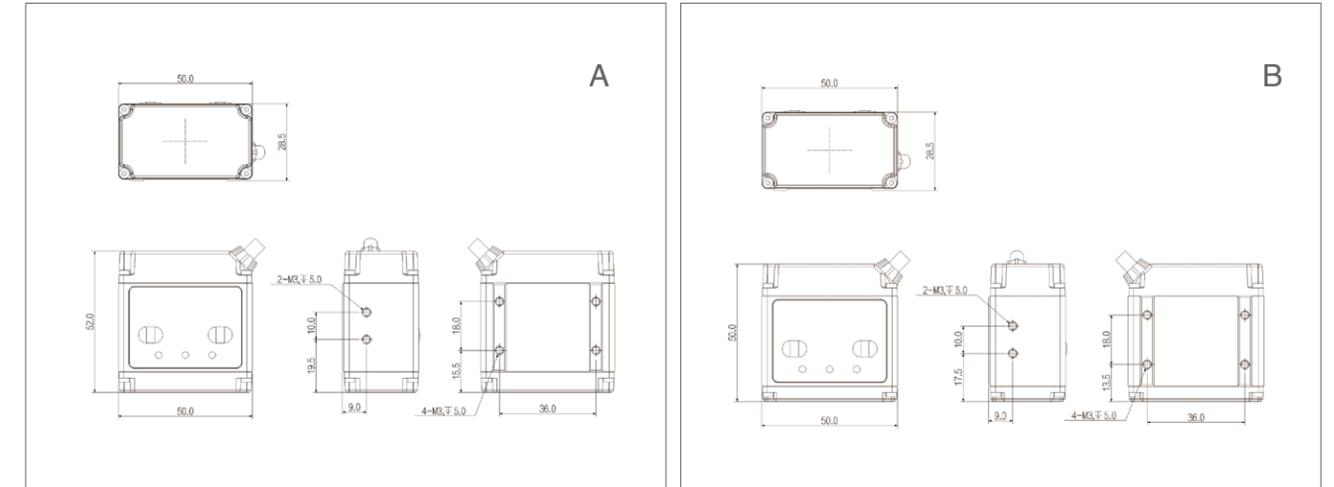


R3000 Series				
Model	R3004MG-07-WGG110E	R3004MG-07H-WGG01E	RH3124MG011E	RH3124MG111E
Resolution	640×512		1280×1024	
FPS	60 fps		20 fps	
Max. Decoding Speed	45 codes/s		20 codes/s	
Focal	6.7mm	6.7mm	6.7mm	6.7mm
WD	110 mm	40-150mm	70mm	40-150mm
FOV	86×69 mm	33×26-116×93 mm	50×38mm	29×22-107×80mm
Min. Decoding Accuracy	1D: 0.15mm/ 2D: 0.34mm	1D: 0.06mm/ 2D: 0.13mm	1D 0.05mm/2D 0.1mm	1D 0.05mm/2D 0.08mm
Illumination	Dual-channel White Light		Dual-channel Red & White Light	
Result Indicator	Green Indicator		/	
Aimer	Red Aimer			
Status Indicator	Power, Network and Decoding Result			
Focusing	Fixed	Manual	Fixed	Manual
Symbologies	1D: Code39, Code93, Code128, Codebar, EAN8, EAN13, UPCA, UPCE, ITF25, 2 of 5 (Industrial 2of 5), Standard25, GS1-128, and more. 2D: QR, DM, DPM, and more. Quality Evaluation: (ISO/IEC 29158 (AIM-DPM), ISO/IEC 15415, ISO/IEC 15416)			
Software	Easy ID			
Trigger Modes	Software Trigger, External Trigger and Free Run			
Connector	Industrial Grade M12 Ethernet and GPIO Connectors			
Network	100 Mbps Ethernet			
GPIO	RS232, 1 Opto-isolated Input, 1 Opto-isolated Output, 1 Configurable Input and Output			
Communication Ports	RS232, Ethernet			
Communication Protocols	SDK, TCP Client, TCP Server, FTP, RS232, Profinet, Modbus, EtherNet/IP, MCUDP, MCTCP, FinsUDP, FinsTCP, MELSEC			
Power Supply	9~26 VDC, 0.5 A Input, Suitable for Industrial Voltage			
Power Consumption	<4.5W	<4.5W	<2W	<2W
Protection	IP65			
Anti-Vibration	3M7			
Material	Aluminum Alloy (Excluding front Cover)			
Operating Temperature	-20°C~+50°C			
Operating Humidity	20%~95%, Non-condensing			
Storage Temperature	-30°C~+70°C			
Certifications	CE, FCC, KC, BIS			
Weight	<130g			
Dimensions	52mm×50mm×28.5mm (Excluding Cable)		50mm×50mm×28.5mm (Excluding Cable)	
Dimension Type	A		B	

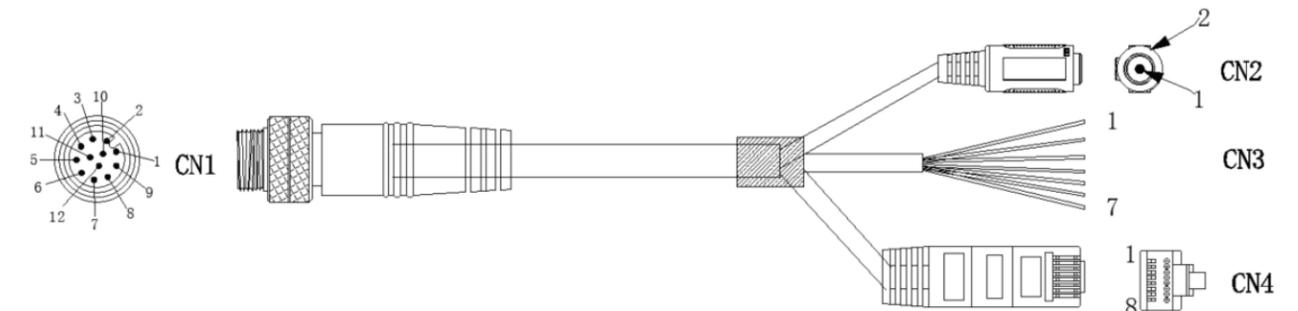
Decoding Capability LUT (Typical)



Dimensions (Unit: mm)



Connector Pin-out



Pin	Cable Color	Signal	Description
1	Red	VCC_EXTPER	Power
2	Black	PGND	Power GND
3	Brown	OPT_OUT0	Opto-isolated Output
4	Purple & White	OPT_GND	Opto-isolated GND
5	Yellow	OPT_IN0	Opto-isolated Input
6	Blue	DIRECT_IO	Configurable IO
7	Green	MD1_P	/
8	Green & white	MD1_N	/
9	Orange	MD0_P	/
10	Orange & white	MD1_N	/
11	Purple	RS232_RXD	Received Data
12	Grey	RS232_TXD	Transmit Data

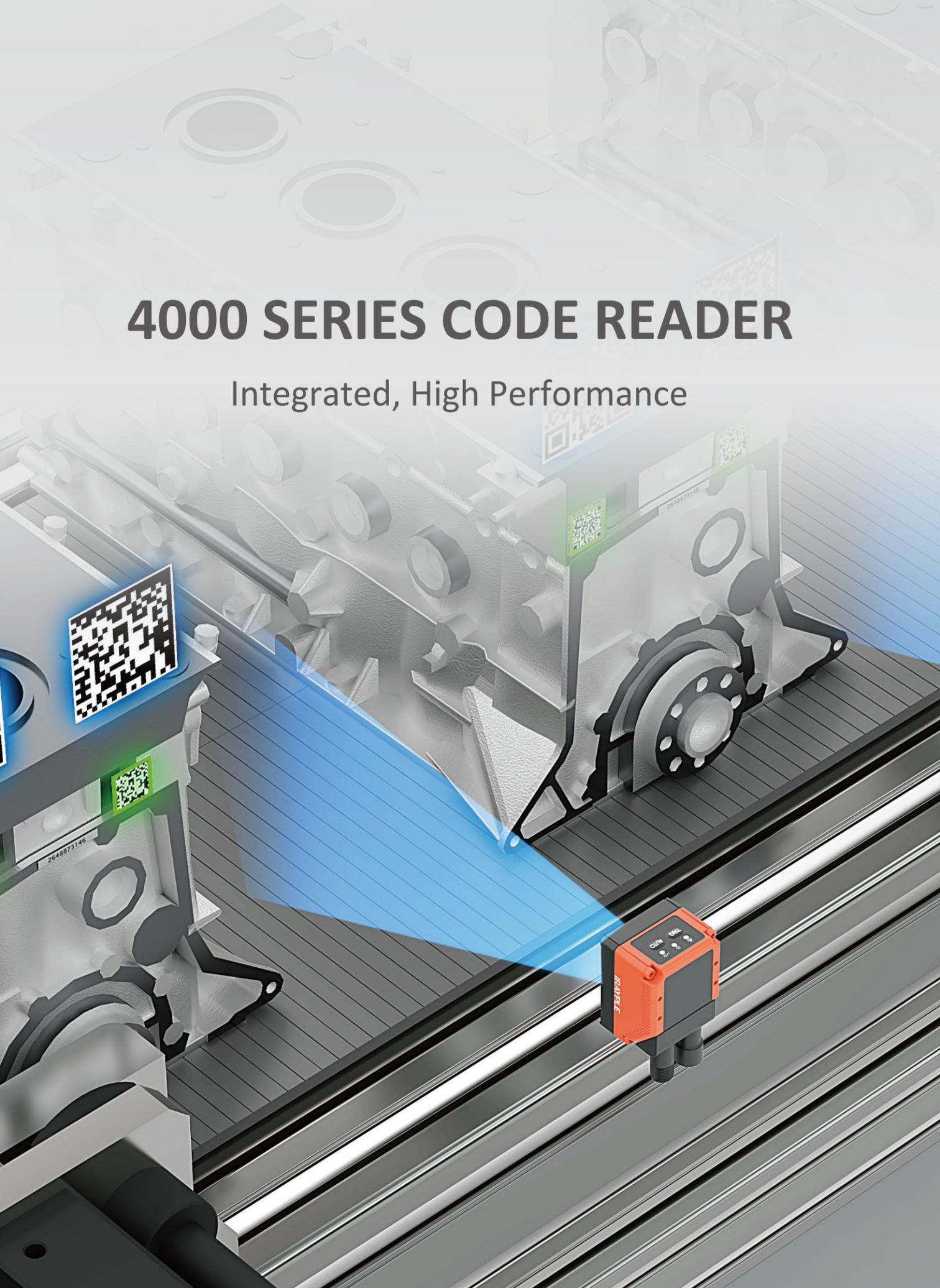
4000 SERIES CODE READER

Integrated, High Performance

4000 SERIES CODE READER

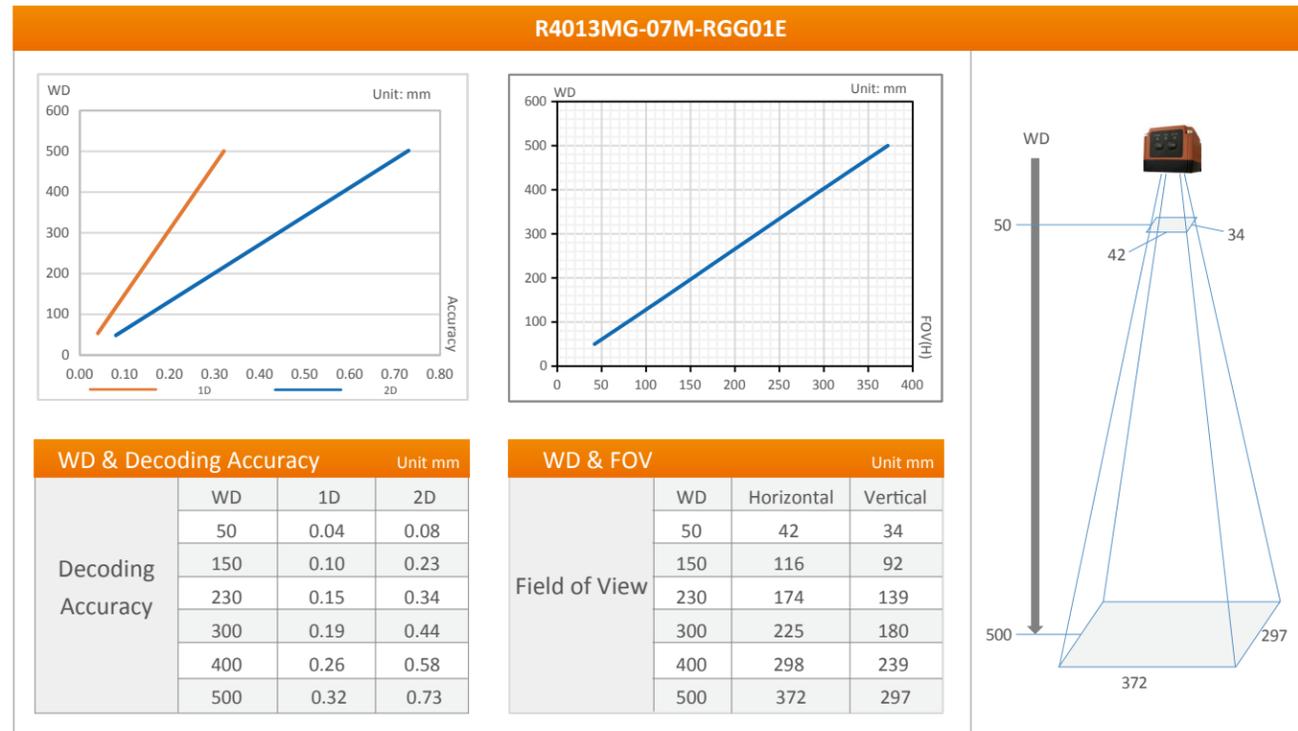
Integrated, Flexible, High Performance

- Integrated light design, red/white/blue color options, multiple channel controlled independently.
- Built-in motorized lens, a variety of focal options and one-click autofocus.
- Industrial grade 100Mbps Ethernet interface, IP65 protection level.
- Built-in IO ports, Ethernet port, RS-232 port and GPIO port, and multiple communication protocols.
- Supports various symbologies and quality evaluation.
- Adopts deep learning algorithms and performs multi-parameter polling making it highly suitable for complex scenes.

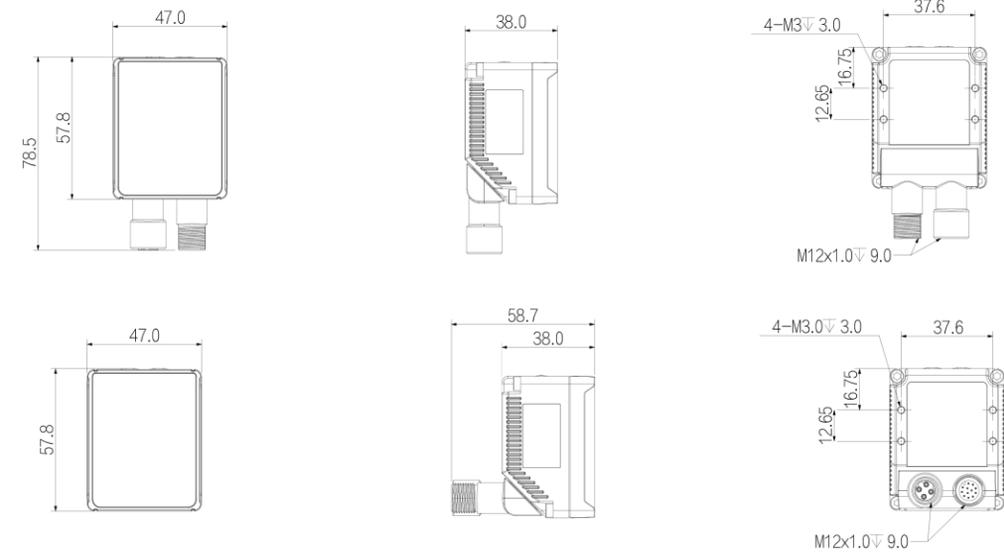


R4000 Series						
Model	R4013MG-07M -RGG01E	R4013MG-07M -WGG01E	R4013MG-07M -BGG01E	R4013MG-12M -RGG01E	R4013MG-12M -WGG01E	R4013MG-12M -BGG01E
Resolution	1280×1024					
FPS	60 fps					
Max. Decoding Speed	60 codes/s					
Max. Moving Speed	3m/s					
WD	50~500mm					
Focal	7mm			12mm		
FOV	116×92mm@150mm			64×51mm@150mm		
Min. Decoding Accuracy	1D: 0.04mm/2D: 0.08 mm			1D: 0.04mm/2D: 0.04mm		
Illumination	Red: Polarized/ Unpolarized/Uniformed	White: Unpolarized/ Uniformed	Blue: Polarized/ Unpolarized/Uniformed	Red: Polarized/ Unpolarized/Uniformed	White: Unpolarized/ Uniformed	Blue: Polarized/ Unpolarized/Uniformed
	Integrated Light Design, Red, Multiple Channel Controlled Independently					
Result Indicator	Red and Green Lights					
Aimer	2 × Red Aimers					
Status Indicator	Power, Network and Decoding Result					
Focusing	Motorized Lens and One-click Focus					
Symbologies	1D: Code128, Code39, Code93, EAN, and more. 2D: QR/DM/DPM, and more. Quality Evaluation: (ISO/IEC 29158 (AIM-DPM), ISO/IEC 15415, ISO/IEC 15416)					
Software	Easy ID					
Trigger Mode	Software Trigger, External Trigger and Free Run					
Connector	Industrial Grade M12 Ethernet and GPIO Connectors					
Network	100 Mbps Ethernet					
GPIO	RS232, 2 Opto-isolated Input and 3 Opto-isolated Output					
Communication Ports	RS-232 and Ethernet					
Communication Protocols	SDK, TCP Client, TCP Server, FTP, RS232, Profinet, Modbus, EtherNet/IP, MC (SLMP), FINS/UDP, FINS/TCP					
Power Supply	9-26VDC, 1.5A Input, Suitable for Industrial Voltage					
Power Consumption	<14W					
Protection	IP65					
Anti-Vibration	3M7					
Material	Aluminum Alloy (Excluding front Cover)					
Operating Temperature	-20°C~+50°C					
Operating Humidity	20%~95%, Non-condensing					
Storage Temperature	-30°C~+70°C					
Certification	CE, KC, BIS					
Weight	<180g					
Dimensions	47mm×57.8mm×38mm (Excluding Connectors)					

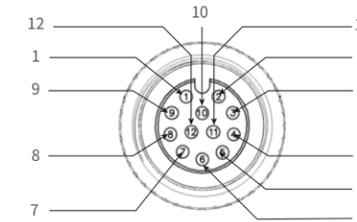
Decoding Capability LUT (Typical)



Dimensions (Unit: mm)



Connector Pin-out



Pin	Cable Color	Signal	Description
1	Brown and white	OPT_OUT2	Opto-isolated Output 2 (LINE 4)
2	Grey	RS232_TXD	Transmit Data
3	Purple	RS232_RXD	Received Data
4	Black & White (Casing)	SIGNAL_GND	Serial Singal GND
5	Yellow	OPT_IN1	Opto-isolated Input 1 (LINE 1)
6	Purple & white	OPT_IN_GND	Opto-isolated Input GND
7	Red	POWER	Power
8	Black	POWER_GND	Power GND
9	Green	OPT_OUT_GND	Opto-isolated Output GND
10	Orange	OPT_IN0	Opto-isolated Input 0 (LINE 0)
11	Blue	OPT_OUT0	Opto-isolated Output 0 (LINE 2)
12	Brown	OPT_OUT1	Opto-isolated Output 1 (LINE 3)
--	White (Casing)	--	Shielding GND

5000 SERIES CODE READER

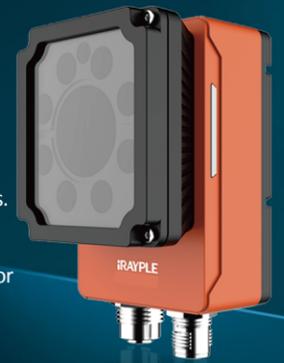
High Speed, High Resolution



5000 SERIES CODE READER

High Speed, High Resolution

- Integrated light design, red/white/blue color options, multiple channel controlled independently.
- Built-in motorized lens, a variety of focal options and one-click autofocus.
- Industrial grade GigE interface and IP65 protection level.
- Built-in IO ports, Ethernet port, RS-232 port and GPIO port, and multiple communication protocols.
- Supports various symbologies and quality evaluation.
- Adopts deep learning algorithms and performs multi-parameter polling making it highly suitable for complex scenes.



R5016 Series				
Model	R5016MG-06M-RGG01E	R5016MG-12M-RGG01E	R5016MG-16M-RGG01E	R5016MG-25M-RGG01E
Resolution	1440×1080			
FPS	60 fps			
Max. Decoding Speed	90 codes/s			
Max. Moving Speed	3m/s			
Focal	6mm	12mm	16mm	25mm
WD	80~1500mm	80~1500mm	80~1500mm	150~250mm
FOV	170×127mm@200mm	85×64mm@200mm	61×46mm@200mm	36×27mm@200mm
Min. Decoding Accuracy	1D: 0.06 mm/2D: 0.13 mm	1D: 0.04 mm/2D: 0.06 mm	1D: 0.04 mm/2D: 0.04 mm	1D: 0.04 mm/2D: 0.05 mm
Illumination	Integrated Light Design, Red, Multiple Channel Controlled Independently			
Result Indicator	Case Sides Red & Green Lights			
Aimer	2× Red Aimers			
Status Indicator	Power, Network and Status			
Focusing	Motorized Lens, One-click Focus			
Symbologies	1D: Code39, Code93, Code128, Codebar, EAN8, EAN13, UPCA, UPCE, ITF25, 2 of 5 (Industrial2of5), Standard25, GS1-128 and more. 2D: QR/DM/DPM and more. Quality Evaluation: (ISO/IEC 29158 (AIM-DPM), ISO/IEC 15415, ISO/IEC 15416)			
Software	Easy ID			
Trigger Mode	Software Trigger, External Trigger and Free Run			
Connector	Industrial Grade M12 Ethernet and GPIO Connectors			
Network	GigE			
GPIO	RS-232, 2 Opto-isolated Input, 3 Opto-isolated Output			
Communication Ports	RS232, Ethernet			
Communication Protocols	SDK, TCP Client, TCP Server, FTP, RS232, Profinet, Modbus, EtherNet/IP, MC(SLMP), FINS/UDP, FINS/TCP			
Power Supply	9-26 VDC, 2A Input, Suitable for Industrial Voltage			
Power Consumption	<18W			
Protection	IP65			
Anti-Vibration	3M7			
Material	Aluminum Alloy (Excluding front Cover)			
Operating Temperature	-20°C~50°C			
Operating Humidity	20%-95%, Non-condensing			
Storage Temperature	-30°C~70°C			
Certification	CE, FCC, KC, BIS			
Weight	<350g			
Dimensions	82 mm×55mm×53mm (Excluding Connectors)			

Appendix*:

Model	R5016MG-06M-WGG01E	R5016MG-12M-WGG01E	R5016MG-16M-WGG01E	R5016MG-25M-WGG01E
Illumination	Integrated Light Design, White, Multiple Channel Controlled Independently			
Model	R5016MG-06M-BGG01E	R5016MG-12M-BGG01E	R5016MG-16M-BGG01E	R5016MG-25M-BGG01E
Illumination	Integrated Light Design, Blue, Polarized/Unpolarized, Multiple Channel Controlled Independently			

Decoding Capability LUT (Typical)

R5016MG-06M-RGG01E

WD	1D	2D
80	0.06	0.13
150	0.10	0.23
230	0.15	0.34
300	0.19	0.43
400	0.25	0.57
600	0.38	0.85
1000	0.62	1.41
1500	0.93	2.11

WD	Horizontal	Vertical
80	73	55
150	130	97
230	194	145
300	250	188
400	331	248
600	491	368
1000	813	610
1500	1215	911

R5016MG-12M-RGG01E

WD	1D	2D
80	0.04	0.06
150	0.05	0.11
230	0.07	0.17
300	0.10	0.22
400	0.13	0.29
600	0.19	0.44
1000	0.32	0.72
1500	0.48	1.08

WD	Horizontal	Vertical
80	36	27
150	65	48
230	98	73
300	127	95
400	168	126
600	251	188
1000	416	312
1500	623	467

R5016MG-16M-RGG01E

WD	1D	2D
80	0.04	0.04
150	0.04	0.08
230	0.05	0.12
300	0.07	0.16
400	0.09	0.21
600	0.14	0.32
1000	0.24	0.54
1500	0.35	0.80

WD	Horizontal	Vertical
80	24	18
150	46	34
230	70	53
300	92	69
400	123	92
600	185	139
1000	309	231
1500	463	347

R5016MG-25M-RGG01E

WD	1D	2D
150	0.04	0.05
200	0.04	0.06
250	0.04	0.08

WD	Horizontal	Vertical
150	26	19
200	36	27
250	46	34

Note : Default WD is 150~250mm, 200~1500mm WD needs to customize.

5000 SERIES CODE READER

High Speed, High Resolution

- Integrated light design, red/white/blue color options, multiple channel controlled independently.
- Built-in motorized lens, a variety of focal options and one-click autofocus.
- Industrial grade GigE interface and IP65 protection level.
- Built-in IO ports, Ethernet port, RS-232 port and GPIO port, and multiple communication protocols.
- Supports various symbologies and quality evaluation.
- Adopts deep learning algorithms and performs multi-parameter polling making it highly suitable for complex scenes.



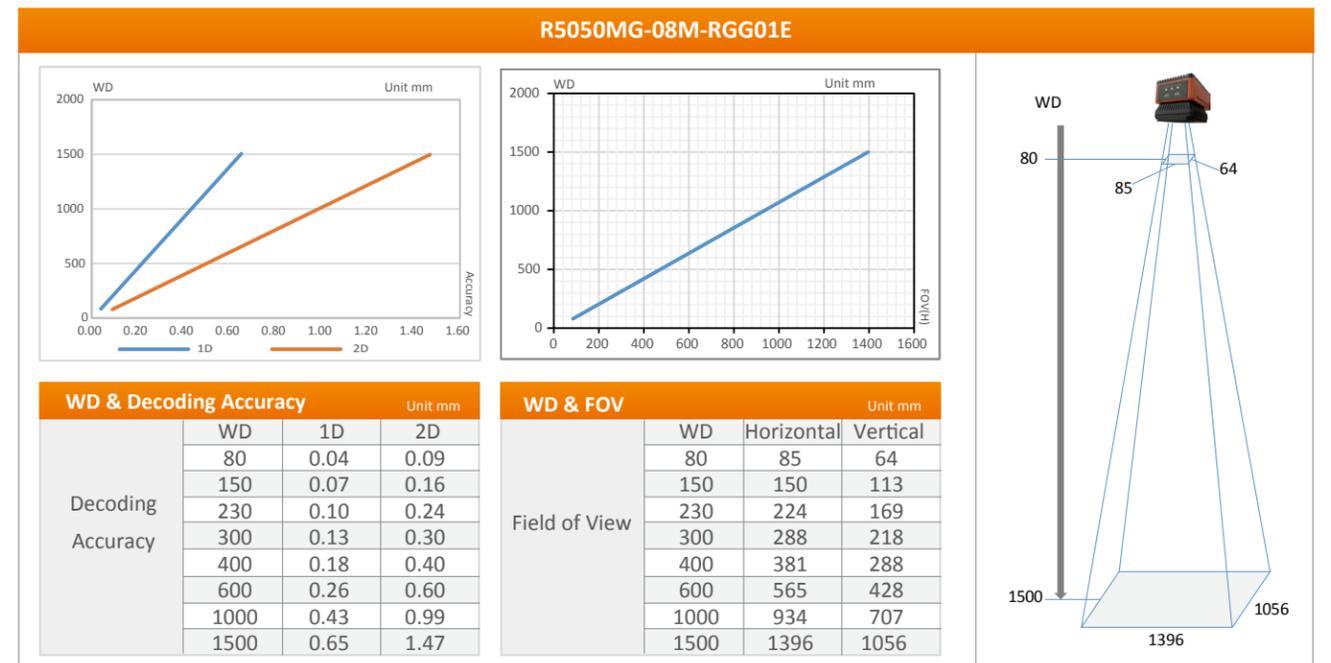
R5050 Series				
Model	R5050MG-08M-RGG01E	R5050MG-12M-RGG01E	R5050MG-16M-RGG01E	R5050MG-25M-RGG01E
Resolution	2368×1792			
FPS	45 fps			
Max. Decoding Speed	90 codes/s			
Max. Moving Speed	3m/s			
Focal	8mm	12mm	16mm	25mm
WD	80-1500mm	80-1500mm	80-1500mm	150-250mm
FOV	196×148mm@200mm	131×99mm@200mm	94×71mm@200mm	55×42mm@200mm
Min. Decoding Accuracy	1D: 0.04mm/2D: 0.09mm	1D: 0.04mm/2D: 0.06mm	1D: 0.04mm/2D: 0.04mm	1D: 0.04mm/2D: 0.04mm
Illumination	Integrated Light Design, Red, Multiple Channel Controlled Independently			
Result Indicator	Case Sides Red and Green Lights			
Aimer	2 × Red Aimers			
Status Indicator	Power, Network and Status			
Focusing	Motorized Lens and One-click Focus			
Symbologies	1D: Code39, Code93, Code128, Codebar, EAN8, EAN13, UPCA, UPCE, ITF25, 2 of 5 (Industrial 2of 5), Standard25, GS1-128, and more. 2D: QR, DM, DPM, and more. Quality Evaluation: (ISO/IEC 29158 (AIM-DPM), ISO/IEC 15415, ISO/IEC 15416)			
Software	Easy ID			
Trigger Mode	Software Trigger, External Trigger and Free Run			
Connector	Industrial Grade M12 Ethernet and GPIO Connectors			
Network	GigE			
GPIO	RS232, 2 Opto-isolated Input and 3 Opto-isolated Output			
Communication Ports	RS-232 and Ethernet			
Communication Protocols	SDK, TCP Client, TCP Server, FTP, RS232, Profinet, Modbus, EtherNet/IP, MC (SLMP), FINS/UDP, FINS/TCP			
Power Supply	9~26VDC, 2A Input and Suitable for Industrial Voltage			
Power Consumption	<18W			
Protection	IP65			
Anti-Vibration	3M7			
Material	Aluminum Alloy (Excluding front Cover)			
Operating Temperature	-20°C~50°C			
Operating Humidity	20%~95%, Non-condensing			
Storage Temperature	-30°C~70°C			
Certification	CE, FCC, KC, BIS			
Weight	<350g			
Dimensions	82mm×55mm×53mm (Excluding Connectors)			

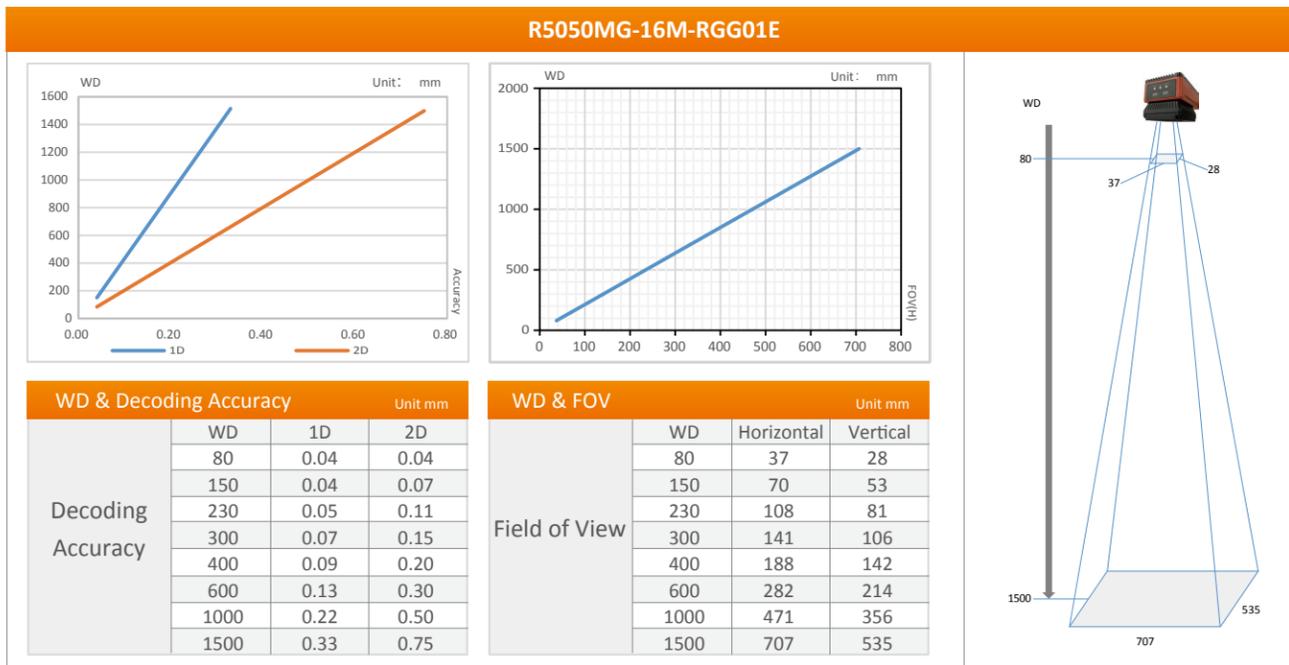
Appendix*:

Model	R5050MG-08M-WGG01E	R5050MG-12M-WGG01E	R5050MG-16M-WGG01E	R5050MG-25M-WGG01E
Illumination	Integrated Light Design, White, Multiple Channel Controlled Independently			

Model	R5050MG-08M-BGG01E	R5050MG-12M-BGG01E	R5050MG-16M-BGG01E	R5050MG-25M-BGG01E
Illumination	Integrated Light Design, Blue, Polarized/Unpolarized, Multiple Channel Controlled Independently			

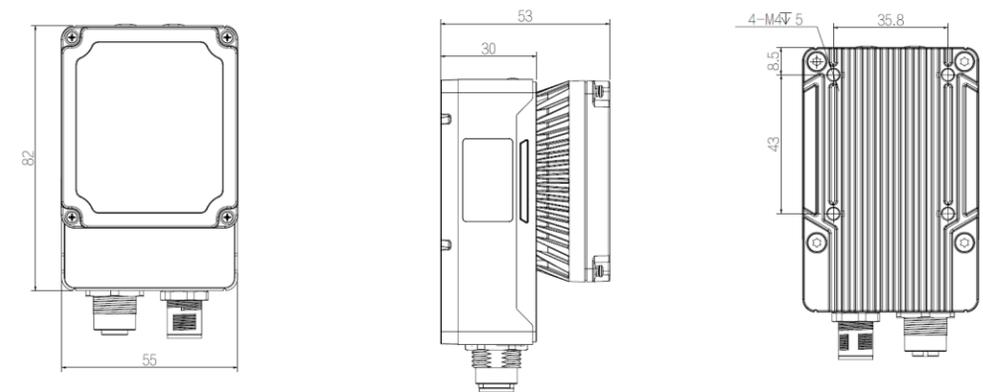
Decoding Capability LUT (Typical)



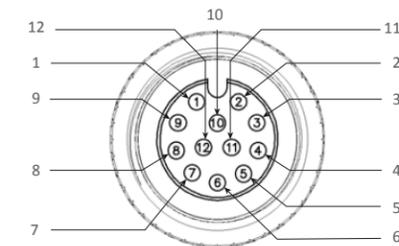


Note : Default WD is 150~250mm, 200~1500mm WD needs to customize.

Dimensions (Unit: mm)



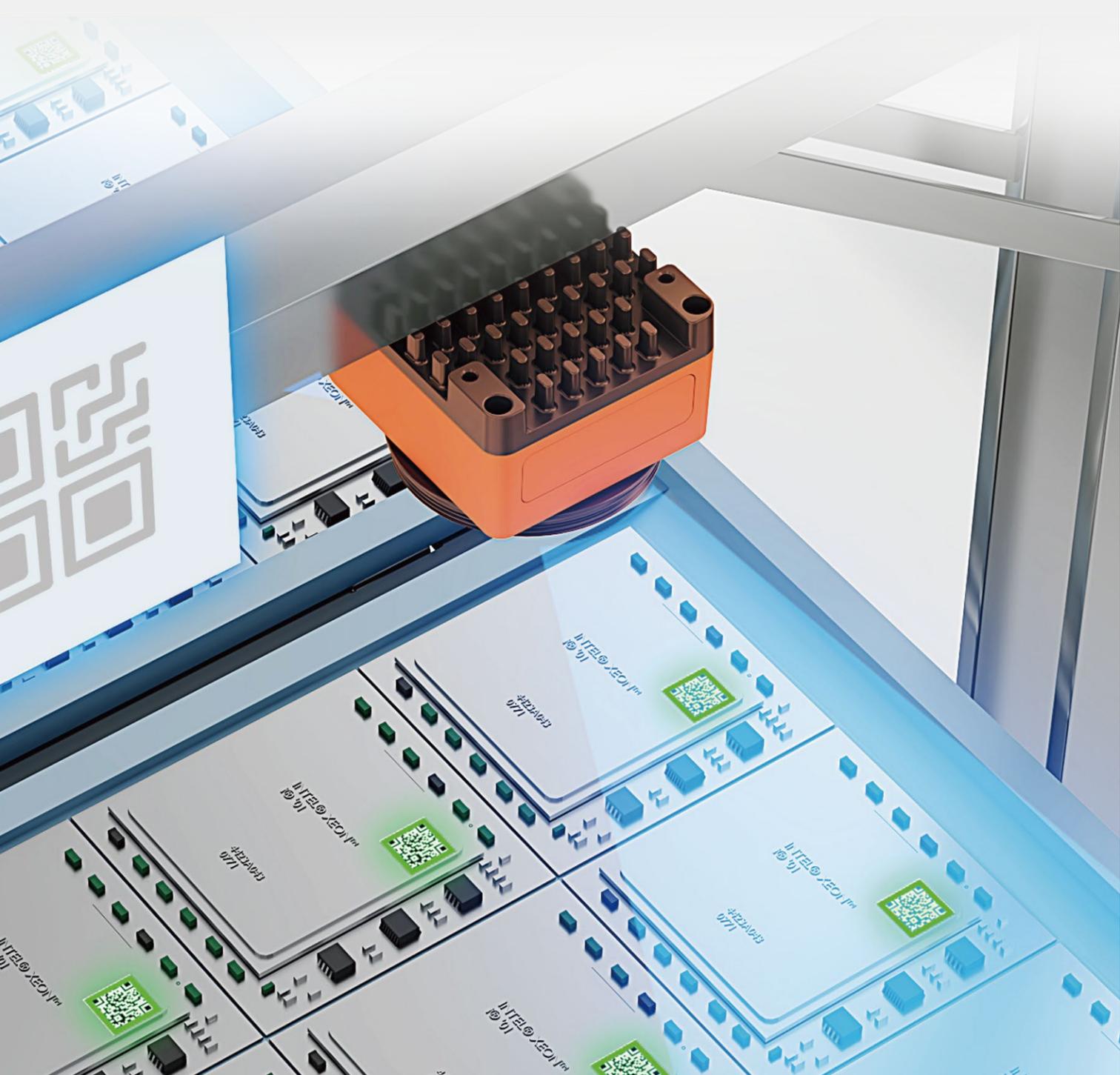
Connector Pin-out



Pin	Cable Color	Signal	Description
1	Brown & White	OPT_OUT2	Opto-isolated Output 2 (LINE 4)
2	Grey	RS232_TXD	Transmit Data
3	Purple	RS232_RXD	Received Data
4	Black & White (Casing)	SIGNAL_GND	Serial Singal GND
5	Yellow	OPT_IN1	Opto-isolated Input 1 (LINE 1)
6	Purple & white	OPT_IN_GND	Opto-isolated Input GND
7	Red	POWER	Power
8	Black	POWER_GND	Power GND
9	Green	OPT_OUT_GND	Opto-isolated Output GND
10	Orange	OPT_IN0	Opto-isolated Input 0 (LINE 0)
11	Blue	OPT_OUT0	Opto-isolated Output 0 (LINE 2)
12	Brown	OPT_OUT1	Opto-isolated Output 1 (LINE 3)
--	White (Casing)	--	Shielding GND

7000 SERIES CODE READER

Ultra High Resolution, Large FOV & DOV



7000 SERIES CODE READER

Ultra High Resolution, Large FOV & DOV

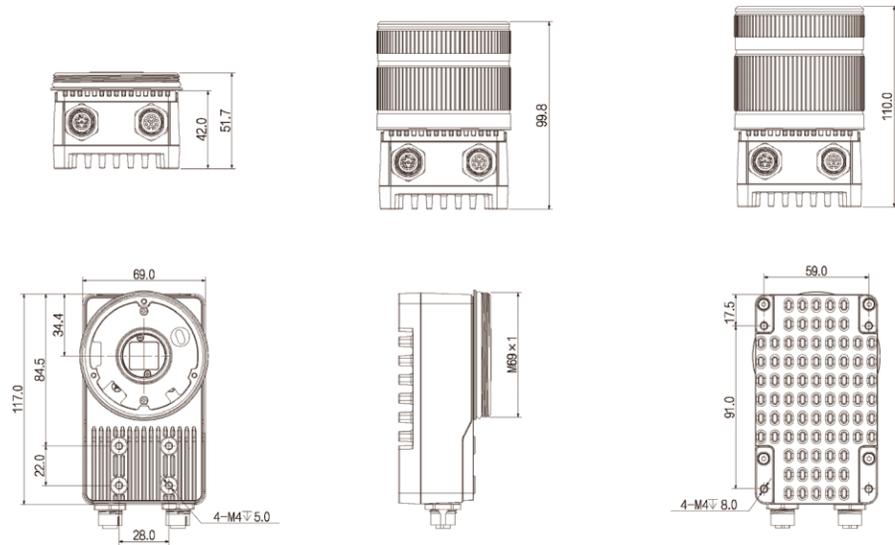
- Built-in deep learning algorithms that make the device efficient and powerful.
- Software trigger, external trigger and free run.
- GigE port with 1 Gbps bandwidth.
- Built-in IO ports, RS-232 port, 3 opto-isolated input and 3 opto-isolated output.
- Industrial grade M12 connector, and IP67 rated (with lens cover).
- Flexible design that supports a variety of external lenses and light sources.



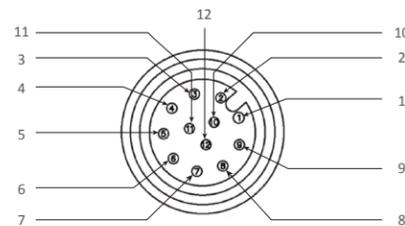
R7000 Series			
Model	R7200MG-00C-NGG01E	R7201MG-00C-NGG01E	R7250MG-00C-NGG01E
Resolution	5440x3648	5120x3840	5120x5104
FPS	15 fps	15 fps	12 fps
Max. Decoding Speed	90 codes/s	90 codes/s	90 codes/s
Pixel Size	2.4x2.4μm	2.5x2.5μm	2.5x2.5μm
Sensor Size	1"	1"	1.1"
Shutter	Rolling	Global	Global
Mount	C-mount		
Status Indicator	Power, Network and Trigger		
Symbologies	1D: Code 39, Code 93, Code128, Codebar, EAN8, EAN13, UPCA, UPCE, ITF25, 2 of 5 Industrial 2 of 5), standard 25, GS1-128, and more. 2D: QR/Data Matrix/Micro QR/GS1 DM/GS1 QR/Vericode*, and more. Quality Evaluation: ISO/IEC 29158 (AIM-DPM), ISO/IEC 15415, ISO/IEC 15416) v		
Software	Easy ID		
Trigger Mode	Software Trigger, External Trigger and Free Run		
Connector	Industrial Grade M12 Ethernet and GPIO Connectors		
Network	GigE (Code-A)		
GPIO	12pin IO, RS232, 3 Opto-isolated Input and 3 Opto-isolated Output		
Communication Ports	RS-232 and Ethernet		
Communication Protocols	SDK, TCP Client, TCP Server, FTP, RS232, Profinet, Modbus, EtherNet/IP, MC(SLMP), FINS/UDP, FINS/TCP		
Power Supply	DC24V Input, Suitable for Industrial Voltage		
Power Consumption	<8.0 W (Excluding External Devices)		
Protection	IP67 (with Lens Cover)		
Anti-Vibration	3M7		
Material	Aluminum Alloy		
Operating Temperature	-20°C~50°C		
Operating Humidity	20%~95%, Non-condensing		
Storage Temperature	-30°C~70°C		
Certification	CE, FCC, KC, BIS		
Weight	<550 g		
Dimensions	117mmx69mmx43mm (Excluding Connector)		

Note: *Vericode function additional license is needed.

Dimensions (Unit: mm)



Connector Pin-out



Pin	Cable Color	Signal	Description
1	Yellow	OPT_IN1	Opto-isolated Input 1
2	Yellow & White	OPT_IN2	Opto-isolated Input 2
3	Brown	OPT_OUT1	Opto-isolated Output 1
4	Brown & White	OPT_OUT2	Opto-isolated Output 2
5	Purple	COM_RXD	Received Data
6	Purple & White	OPT_IN_GND	Opto-isolated Input GND
7	Red	POWER	Power
8	Black	POWER_GND	Power GND
9	Green	OPT_OUT_GND	Opto-isolated Output GND
10	Orange	OPT_IN0	Opto-isolated Input 0
11	Blue	OPT_OUT0	Opto-isolated Output 0
12	Grey	COM_TXD	Transmit Data
Casing	White	--	Shielding GND

AGV CODE READER

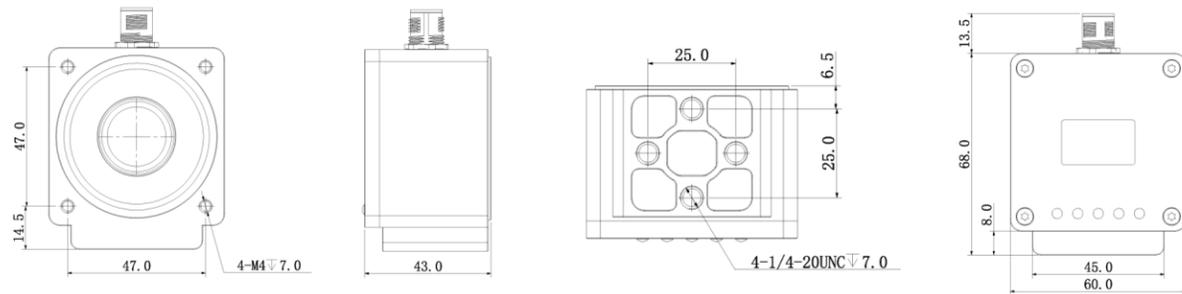
High Speed, Accurate Positioning

- Advanced algorithms that effectively decode dirty, defective and low contrast codes.
- Advanced code reading algorithms that have a high recognition rate and work at high speeds.
- Effectively reads DM-12 and DM-14 codes.
- Built-in aviation plug and rich IO interface.
- 5 lights that indicate the status of debugging and function.
- Adopt M12 fixed-focus lens and performs large FOV code reading and positioning.
- Efficiently manages light source to ensure the uniformity of supplementary light.

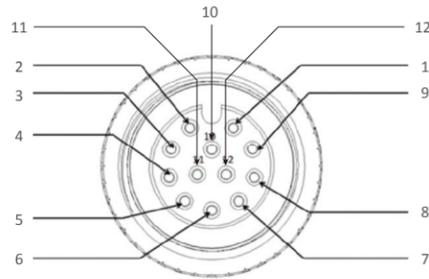


AGV Series			
Model	R3138MG010E	R3138MG011E	
Basic	FPS	100 fps	
	Mount	M12	
	Trigger Mode	Software Trigger, External Trigger, Free Run	
	Software	SV Studio	
	Certification	CE, KC	
	Symbologies	DM-12&DM-14, DM4x4 Array	
Performance	Focal	3.37mm	3mm
	WD	100mm	100mm
	FOV	104x85mm	132x110mm
	Decoding Speed	125 codes/S	
	Max. Moving Speed	3m/s	
	Focusing	Fixed	
	Illumination	White LED	
Ports	Connector	1 Industrial Grade M12 Ethernet and GPIO Connector	
	Network	100 Mbps Ethernet	
	GPIO	1 opto-isolated Input, 1 Opto-isolated Output and 1 RS485	
	Communication Ports	RS-485 and Ethernet	
	Communication Protocols	SDK, Serial, TCP Server, TCP Client	
	Indicator	Power, Network, Trigger, Running Status and Error	
Power	Power Supply	DC24V±10%	
	Power Consumption	< 8.4W	
Structure	Dimensions	60mmx60mmx43mm (Excluding Connector)	
	Weight	<225g	
	Protection	IP64	
	Anti-Vibration	3M7	
	Material	Aluminum Alloy	
Operating	Operating Temperature	-20°C~50°C	
	Operating Humidity	20%~95%, Non-condensing	
	Storage Temperature	-30°C~80°C	

Dimensions (Unit: mm)



Connector Pin-out



Pin	Cable Color	Signal	Description
1	Red	DC24V	Power
2	Black	GND	Power GND
3	Green	OPTO_OUT	Opto-isolated Output
4	White	OUT_COM	Opto-isolated Output GND
5	Grey	OPTO_IN	Opto-isolated Input
6	--	IN_COM	Opto-isolated Input GND
7	--	MDI1+	100M Network Signal MDI 1+
8	--	MDI1-	100M Network Signal MDI 1-
9	--	MDI0+	100M Network Signal MDI 0+
10	--	MDI0-	100M Network Signal MDI 0-
11	Yellow	RS485+/CAN+ (Optional)	RS-485 Signal +/CAN Signal +
12	Orange	RS485-/CAN+ (Optional)	RS-485 Signal -/CAN Signal -

Appendix 1

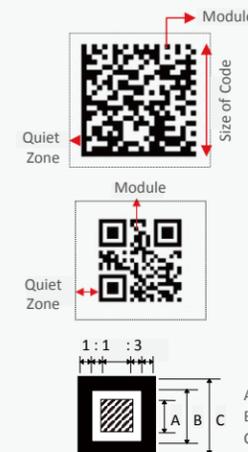
Barcode Introduction

Barcode is a kind of graphic identifier, which arranges multiple black and white bars of varying widths according to certain coding rules, to express information. The barcode can express numbers, letters and characters. The space of its blank area should be 10 times bigger than the thin bar.



Wide Bar is usually 2-3 times wider than the Narrow Bar;
For example: the ratio of the bar width and space width between Narrow Bar (NB), Wide Bar (WB), Narrow Space (NS), Wide Space (WS) is NB: WB:NS: WS=1 : 2-1 : 3

2D Code Introduction



Data Matrix: DM code

- **Module Resolution:** Size of a single module
- **Quiet Zone:** Blank area of the four sides. The width of DM quiet zone should be the size of 1 module at least.
- **Finder Pattern:** L pattern

QR Code

- **Module Resolution:** Size of a single module
- **Quiet Zone:** Blank area of the four sides. The width of the QM quiet zone should be the size of 4 modules at least. The width of the MicroQR quiet zone should be the size of 2 modules at least.
- **Finder Pattern:** 3 patterns for QR and 1 pattern for MicroQR.

Barcode Grade Evaluation Criteria

• ISO/IEC 15416

Made by the International Organization for Standardization, it is mainly used for the evaluation of one dimensional codes printed on labels.

• ISO/IEC 15415

Made by the International Organization for Standardization, it is mainly used for the evaluation of two-dimensional codes printed on labels.

• ISO/IEC TR 29158 (AIM DPM-1-2006)

2D code quality evaluation standard for direct metal parts marking technology, made by Automatic Identification Manufacturers, it is based on ISO/IEC 15415. The International Organization for Standardization completed the standardization in 2011.

Appendix 2

Step for Selecting Code Reader

Step 1

Confirm the Barcode Accuracy:
The most important thing is to confirm the "resolution" of the barcode, also known as: barcode accuracy and barcode module accuracy, etc. If it is a 2D code, confirm the size of the smallest unit module.

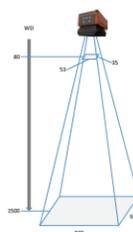


Step 2

Confirm the WD and FOV:
Combined with the barcode accuracy mentioned in step 1, select the most suitable barcode reader according to the decoding capability lookup table of each barcode reader.
Note: The larger the WD and FOV, the lower the decoding accuracy, and the larger the required minimum module size.

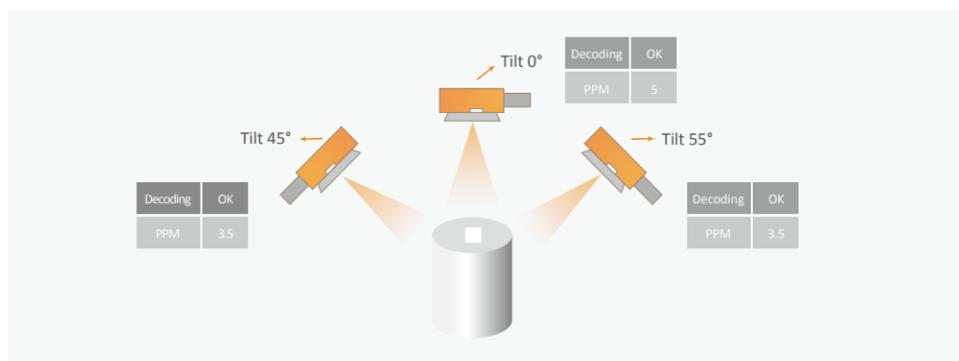
	WD & Decoding Accuracy		
	WD	1D	2D
Decoding Accuracy	80	0.04	0.04
	150	0.04	0.08
	230	0.05	0.12
	300	0.07	0.15
	400	0.09	0.20
	600	0.13	0.30
	1000	0.22	0.50
1500	0.33	0.75	

	WD & FOV		
	WD	Horizontal	Vertical
Field of View	80	53	35
	150	96	64
	230	145	97
	300	188	125
	400	250	166
	600	373	248
	1000	618	412
1500	925	617	



Step 3

Verification:
Based on the data from step 2, perform a read test under actual operating conditions. The barcode quality evaluation function can be turned on during the test, and the margin of the barcode reading can be clarified through PPM. The larger the PPM, the higher the barcode level will be and the better the effect.



Consultant Sheet

Code Basic Information

Type		<input type="checkbox"/> 1D (<input type="checkbox"/> Code 128 <input type="checkbox"/> Code 39 <input type="checkbox"/> Others)	
		<input type="checkbox"/> 2D (<input type="checkbox"/> DM <input type="checkbox"/> QR <input type="checkbox"/> MQR <input type="checkbox"/> Others)	
Resolution (mm)			
Size (mm)			
Production Process		<input type="checkbox"/> Laser Marking <input type="checkbox"/> Ink Jet Printing <input type="checkbox"/> Printing / Label <input type="checkbox"/> Others	

Installation

	DOV (mm)			
	WD (mm)			
	FOV (mm)	Horizontal		Vertical

Multiple Codes Decoding

	Multiple Codes Decoding			
	Number of Decoding Sides			

Dynamic Decoding

	Moving Speed			
	Object Dimension			
	Weld or Not	<input type="checkbox"/> Yes	<input type="checkbox"/> No	
	Spacing of Objects (mm)			
	Width of Belt (mm)			
	Color of Code & Object	Color of Sheet Color of Object		

Common Codes

Type	Code 128		Code 39	
Code				
Content	code 128		Test 123	
Type	EAN		UPC-A	
Code				
Content	(01)01234567890128(15)051128		123456789012	
Type	DM	QR	GS1DM	pdf417
Code				
Content	test123	test123	t(01)00012345678905	Test123\92800000\000\922

Make Factory Smarter

* Design and specifications are subject to change without notice.

Ver. 1, Aug. 2023

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